

ALUMINUM OVERLAY INSTALLATION INSTRUCTIONS

Follow the step-by-step instructions below for proper aluminum overlay application.

Note: the tape used to mount the overlay sign is very aggressive and very strong. Once the tape is placed on the sign substrate, there is no re-adjusting it so be careful!

GENERAL APPLICATION:

- ▶ **STEP ONE:** To ensure proper adhesion, please see detailed cleaning instructions attached.
- ▶ **STEP TWO:** Place a strip of masking tape on the top edge of the overlay piece, then position the overlay piece on the sign substrate. Next, firmly press down on the masking tape to temporarily secure the overlay piece to the sign.
- ▶ **STEP THREE:** Now that the overlay piece is temporarily fastened in the correct position on the sign via the masking tape, flip the overlay piece up and peel the backing paper off of the VHB tape strips.
- ▶ **STEP FOUR:** Flip the overlay piece back down and press firmly against the face of the overlay to ensure the proper adhesion. Remove masking tape.

